
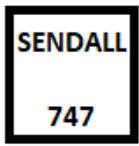

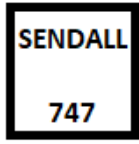

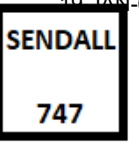

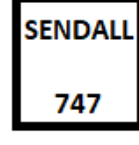

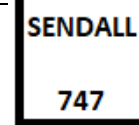


Non Routine Job Card

Work Pack Reference:	2351121-001	REV NO:	01
A/C Type:	B777-200		
REGISTRATION:	EI-GSK	PAGE:	Page 1 of 3
MSN:	23456	VISIT NO:	
WORK ORDER:	1211045-1	Location/Dept.	SNN

TITLE	Fwd Cargo Door - Damage in Lower Fwd Corner Assess / Evaluate as required		CRITICAL TASK	MULTIPLE AND/OR REPEAT ERROR
Source Card	1211010-84	POSITION	NO	NO
		FWD FUSE LOWER		
ACCESS PANEL REQUIREMENTS		ZONE	TASK	DEFECT
		800	ATA	52
			INTERVAL	ONE TIME

ENSURE THAT ALL SETUP PROCEDURE AND SAFETY PRECAUTIONS IDENTIFIED WITHIN THE APPLICABLE TASKS ARE FOLLOWED

STEP	TASK DESCRIPTION / REQUIREMENT	CERTIFICATION	
		MECH Sign/Date	INSP Sign/Stamp Date
1.	During zonal on fwd cargo door noted damage fwd lwr edge - evaluate as required		19-JAN-09 
2.	IAW SRM 52-30-01 assessed damage location fwd lwr edge identified as Zone 1 iaw fig 101 sh 1. damage identified as dent with dimensions 4" x 4" x 0.110" 2" up from lwr edge and 4" aft of leading edge lwr frd corner		19-JAN-09 
3.	IAW SRM 52-30-01 fig 102 sh 1 allowable damage zone 1 noting there is no crack indication, no doubler in location and no pressure leaks in area also. as per detail K max dent dimension is 4" in length and A/Y must be >30 and Y <0.125" Dent formula $4/0.110 = 36.4$ As dent formula is > 30 and $Y < 0.125$ with no crack, no doubler and no pressure leaks in zone 1 then dent remains in limits for operation.		19 JAN-09 
4.	IAW SRM 52-30-01 general 2 requires HFEC to be carried out, refer to form 1 number IRWIN-01201 for details, no crack found.		19 JAN-09 
5.	Updated dent and buckle for dent to reflect damage as item 14.		I-09 

INDEPENDENT INSPECTION REQUIRED

YES ☐

NO ☐

NOTE: INDEPENDENT INSPECTIONS MUST BE RECORDED AND CERTIFIED IN AN APPROVED MANNER.

1 ST INSPN			2 ND INSPN		
(NAME)	SIGN & APPROVAL STAMP	DATE/TIME	NAME	SIGN & APPROVAL STAMP	DATE/TIME

Non Routine Job Card

Work Pack Reference:	2351121-001	REV NO:	01
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Please Record Details of any Independent Inspections Performed Below

ASSOCIATED DOCUMENTS / RELATED CARDS

NRCs raised	NRC No(s):	Add Work Sheets raised:	AWS No(s):	ASSOCIATED TECH LOG PAGE	CARD CLEAR
YES <input type="checkbox"/>	NIL	YES <input type="checkbox"/>	NIL		<div>SENDALL</div> <div>747</div>
NO <input type="checkbox"/>		NO <input type="checkbox"/>			

Non Routine Job Card

Work Pack Reference:	2351121-001	REV NO:	01
A/C Type:	B777-200		
REGISTRATION:	EI-GSK	PAGE:	Page 3 of 3
MSN:	23456	VISIT NO:	
WORK ORDER:	1211045-1	Location/Dept.	SNN

MATERIALS & PARTS REQUIREMENT					
DESCRIPTION			PART NUMBER		QTY
PART(S) / MATERIALS USED					
DESCRIPTION	PART NO. OFF	SERIAL NO. OFF	PART NO. ON	SERIAL NO. ON	BATCH NO./ GRN

TOOLING REQUIREMENTS			
DESCRIPTION		PART NUMBER	QTY
CALIBRATED TOOLING USED			
DESCRIPTION	PART NUMBER	SERIAL NUMBER	CALIBRATION DUE DATE

MAN HOURS		
OPEN/ CLOSE ACCESS	TASK HOURS	RECORD ACTUAL MAN HOURS TAKEN